

PRODUCT DATA SHEET – PA 63 ACRYLIC PAINT

I. DESCRIPTION

The PA 63 Acrylic paint is a coloured coating with a high acrylic binder content especially designed to colour sport-grounds as well as playgrounds.

II. QUALITIES

The PA 63 Acrylic paint was designed to regenerate grounds' final coating. It gives them a uniform colour and reinforces their resistance to abrasion and bad weather.

The PA 63 Acrylic paint is also frequently used to colour rubber floors, asphalt, bitumen-coated material, concrete guardrail and porous concrete. This paint is a reinforced finish with high quality pigments enabling the surfaces to be non-slippery and increase their resistance to wear.

III. PRODUCT PROPERTIES

Colours: light green, dark green, brick red, red, dark blue, light blue, grey, white, beige, brown.

Binder: acrylic copolymer

Dry solids:

weight according to **NF EN ISO 3251**: 60.1 ± 2%

calculated volume: 43.9 ± 2%

Density according to NF EN ISO 2811-1: 1.38 kg/dm³ ± 0.1

Viscosity according to NF T 30-029:

Brookfield RVT, rotor n°6, 10 t/mn: 30 Pa.s ± 5.

Thinner: water

Drying time: Print-free / recoatable according to NF EN ISO 3678: 8 h

Ready for use: 1 week

IV. CAUTION GUIDELINES

Ambient temperature above 10°C.

Do not apply:

- At an ambient temperature below 10°C and at a relative humidity rate above 80%
- If the surface temperature is below 10°C or above 60°C.
- By rainy or foggy weather
- If the substrate contains more than 3% of water in weight.

Before PA 63 Acrylic paint application, check that the tiles are properly glued together, or to the ground in order to form a uniform surface.

NEVER CHANGE COLOUR: a red tile must remain red

Models, drawings and names are registered. No copy or reprography is permitted without prior written authorization.
This manual was reviewed in February 2016 and may be updated; please make sure this is the latest version.

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V. APPLICATION GUIDELINES

Tools: airless spray gun with a 28/1000 inch nozzle, brush, roller.

On porous surfaces, do not use a roller but an airless spray gun to avoid excessive consumption.

- Quantities :

→ 2 coats:

- 1st coat: 100 kg of PA 63 Acrylic paint, 20L water
- 2nd coat: 100 kg of PA 63 Acrylic paint, 10L water

→ Coverage per coat on surfaces that were suitably prepared

- 300g/ m² per coat

VI. APPLICATION

- Once the surface has been suitably prepared (completely wash the surface to get rid of dust, foot prints, mud, grease, etc.) and it has completely dried, apply 2 crossed coats of PA 63 Acrylic paint. On porous surfaces, do not overload with paint as it may create a located clogging thus reduce porosity. Wait for the 1st coat to be completely dry before applying the 2nd one.

- **NEVER** change colour. Hexdalle rubber tiles need to keep their original colour.

VII. NOTA BENE

- Tools cleaning: with water

If the product has dried, use a solvent such as xylene or toluene.

- Packaging: 20 kg net drum

- Shelf life: 12 months in the original unopened drum, kept away from frost, heat and humidity.

- Water-based product, keep away from frost.

Manufactured by COURTSOL

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